

SAFETY DATA SHEET



Revision date: 16-Sep-2025

Revision Number 1

Section 1: Identification

Product identifier

Product Name Macrosol K-Carb

Product Code(s) 000000063185

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Nutritional additive.

Uses advised against No information available.

Details of manufacturer or importer

Supplier

Sipcam Pacific Australia Pty. Ltd.
ABN: 94 073 176 888
Street Address: Level 1, 191 Malop Street
Geelong, Victoria, 3220
Australia

Telephone Number: +61 (0) 3 5223 3746 (business hours)

Facsimile: +61 (0) 3 5223 3756

Website: www.sipcam.com.au

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Label elements

Corrosion
Exclamation mark



Signal word
DANGER

Hazard statements

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear eye/face protection.

Wash hands and face thoroughly after handling.

Precautionary Statements - Response

IF exposed or concerned:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Potassium carbonate	584-08-7	> 60%
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation

Remove to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician. If breathing is difficult, (trained personnel should) give oxygen. Medical aid is necessary if symptoms appear to be an obvious consequence of inhalation.

Eye contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Get medical attention immediately if symptoms occur.

Skin contact

Wash skin with soap and water. Get medical attention immediately if symptoms occur.

Ingestion Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing agent suitable for type of surrounding fire.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without risk. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After cleaning, flush away traces with water.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands and face before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use.
Incompatible materials	Acids.

Section 8: Exposure controls and personal protection**Control parameters**

Exposure Limits	No value assigned for this specific material by Safe Work Australia.
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Appropriate engineering controls

Engineering controls	Eyewash stations. Ensure adequate ventilation, especially in confined areas.
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Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Overalls. Boots. Wear suitable protective clothing.
Hand protection	Impervious gloves.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Colourless
Odor	Negligible
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	13.0 - 13.5	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.48 - 1.52	None known
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**Section 10: Stability and reactivity****Reactivity**

Reactivity Reacts with acids.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Conditions to avoid Avoid contact with acids. Excessive heat.

Incompatible materials

Incompatible materials Acids.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Potassium oxides.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Severely irritating to eyes. Causes serious eye damage.

Skin contact May cause irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity - Product Information

No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium carbonate	>2000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 4.96 mg/L (Rat) 4.5 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation.

Serious eye damage/eye irritation Causes serious eye damage. Causes burns.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity Not carcinogenic.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Potassium carbonate	-	-	-	LC50: =630mg/L (48h, Ceriodaphnia dubia)

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with federal, state and local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code

(ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

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See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Australian Industrial Chemicals Introduction Scheme (AICIS)

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Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Potassium carbonate - 584-08-7	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories**AIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

NZIoC

Contact supplier for inventory compliance status.

TSCA

Contact supplier for inventory compliance status.

DSL/NDSL

Contact supplier for inventory compliance status.

EINECS/ELINCS

Contact supplier for inventory compliance status.

ENCS

Contact supplier for inventory compliance status.

IECSC

Contact supplier for inventory compliance status.

KECL

Contact supplier for inventory compliance status.

PICCS

Contact supplier for inventory compliance status.

Legend:**AIIIC- Australian Inventory of Industrial Chemicals****NZIoC** - New Zealand Inventory of Chemicals**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing Chemicals Inventory**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable**Section 16: Other information****Reason(s) For Issue:** First Issue Primary SDS**Prepared By** This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).**Revision date:** 16-Sep-2025**Revision Note:**

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration

LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Sipcam Pacific Australia Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Sipcam representative or Sipcam Pacific Australia Pty Ltd at the contact details on page 1.

Sipcam Pacific Australia Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet